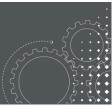
## product information

# **INNOCOLL HML 2543**





### hot melt for labels

- synthetic resins
- 🧹 for PVC / PE / PET
- 🖌 for labelling paper and PP labels
- 🖌 good thermal stability
- raw materials correspond to the FDA Directives 21 CFR 175.
  105.

\*example illustration

#### product characteristics

The product is suitable for labelling paper and PP labels to PVC, PE and PET bottles. The adhesive has a high "hot tack", good thermal stability and low fumes emission. Pre cleaning in hot state by scrapping with a spatula. Remove residues in a hot or cold state using KHS hot melt cleaner. Please note safety instructions.

#### application notes

For use in nozzle, roller or other application systems. During extended machine stops it is recommended to switch off the heating. Temperatures above 170 °C should be avoided. Recommended working temperature: 120 - 140°C.

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#### storage

Cool and dry at least 12 months storable. Use old stock first.

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characteristics	Innocoll HML 2543	
viscosity, dyn.	600 ± 100 mPas (Brookfield Thermosel 160°C)	
colour	Yellowish	
open time	long	
Softening Point (R&B)	63 ± 5 °C	
container	packing size	material number

15 kg

To the best of our knowledge and experience, the data / information we have provided is reliable but it does not amount to a statement of assured properties in the context of the latest regulations issued by the Federal Court of Justice. With regard to the many options available in terms of alternative applications and operating conditions the data / information can only be regarded as of a non-binding nature. In each separate case it is necessary for you to carry out your own trials before large-scale use although, of course, in that respect our application technology is available to you upon request.