According to Regulation (EC) No. 1907/2006 (REACH) Article 31, Annex II as amended.

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name: Innocoll HMP E5441

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Adhesive for industrial and trade use

Uses advised against: No usage which is apart from.

1.3 Details of the supplier of the safety data sheet

Manufacturer / Supplier KHS GmbH Juchostr. 20

44143 Dortmund www.khs.com Germany

Telephone: +49 (0)231 / 569-10000 Fax: +49 (0)231 / 569-410300

Contact Person: Service Products

E-Mail: service.products@khs.com

1.4 Emergency telephone

number

+49(0)30 19240 (24h-emergency call)

SECTION 2: Hazards identification

2.1 Classification of the substance

or mixture

The product has not been classified as hazardous and does not need to be

labelled according to regulation (EU) no 1272/2008 (CLP).

2.2 Label elements not applicable

Hazard statements: none

Precautionary statements:

Supplemental label elements: The product may not be released into the environment without control.

By handling of chemical products no particular hazard is known when normal precautions (item 7) and personal protective equipment (item 8)

are kept.

2.3 Other hazards

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SECTION 3: Composition/information on ingredients

3.1 Chemical characterization

CECTION A. First old massaures

General information: Adhesive based on polyolefins.

SECTION 4. Thist aid illeasures	
General:	Take care of personal protection!

4.1 Description of first aid measures

Inhalation: Supply fresh air. Consult a doctor in case of complaints.

Eye contact: If solid remove as contaminant. If hot rinse immediately with plenty

of cold water and seek help from an ophthalmologist.

Skin Contact: In case of burns with the molten product cool the affected area

immediately with cold water and do not remove the product from skin. The removal should be done very carefully and only when the

product is solid again. Seek medical advice.

Ingestion: Rinse mouth thoroughly with water. If the mixture is swallowed,

keep the exposed person conscious, drink plenty of water. Do not

induce vomiting. Get medical attention if symptoms occur.

4.2 Most important symptoms and effects, both acute and

delayed

no data available.

4.3 Indication of any immediate medical attention and special

treatment needed

Get medical attention if symptoms occur.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media: Carbon dioxide- (CO2), Foam-, Fire extinguishing powder

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Unsuitable extinguishing medi water

Special hazards arising from the substance or mixture

Do not inhale combustion and explosion gases! Hazardous decomposition products: Carbon monoxide, Carbon dioxide,

Unknown hydrocarbons

Advice for firefighters In case of fire close off the affected area immediately and evacuate

all persons from the affected area. Pay attention to self-protection!

Special fire fighting

procedures:

Self-contained breathing apparatus and full protective clothing must

be worn in case of fire.

6.1 Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation, evacuate the affected area. Wear personal protective equipment.

6.2 Environmental precautions

Close leakage. Do not allow substance to enter drains or body of

water.

6.3 Methods and material for containment and cleaning up

Allow to cool down and collect in suitable containers for disposal.

Clean up the area to prevent slipping hazard.

6.4 Reference to other sections

Section 01 Contact information in case of an emergency

Section 07 Handling and storage

Section 08 appropriate personal protective equipment

Section 13 Disposal considerations

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SECTION 7: Handling and storage

7.1 Precautions for safe handling Wear suitable protective equipment (see Section 8). In the working

areas, do not eat, drink or smoke. Wash your hands after handling. Before entering areas where food is eaten, remove contaminated

clothing and protective equipment.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Keep the original container in a cool well- ventilated place. Protect from direct

sunlight.

7.3 Specific end use(s) no data available.

Storage Class: no data available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

No information about exposure limits available.

8.2 Exposure controlsNo information about exposure limits available.

8.2.1 Appropriate engineering

controls:

In case of open melting tanks, provide the area with suction. No special ventilation requirements. Provide at workplace washing

facilities.

8.2.2 Individual protection measures, such as personal protective equipment

General information: Wash hands before breaks and after work. Use personal protective

equipment as required. Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment. The usual

precautionary measures should be adhered to inhandling the

chemicals or the mineral oil products.

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Eye/face protection: safety glasses (EN 166) recommended during refilling.

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Hand Protection: Protective gloves:

The glove material has to be impermeable and resistant to the product

Protective gloves material:

Thermally resistant.

Penetration time of glove material:

The exact penetration time has to be requested from the protective glove

manufacturer and must be observed.

Other: no data available.

Respiratory Protection: not required

Thermal hazards: no data available.

Hygiene measures: Always observe good personal hygiene measures, such as washing

after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing to remove contaminants.

Discard contaminated footwear that cannot be cleaned.

Environmental Controls: no data available.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

Physical state: firm

Form:

colour: white

odor: Product specific odor threshold: Not applicable

pH: Value not relevant for classification.

boiling Point: Not applicable

flash point: >250°C flash point: >250°C

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evaporation Rate: Value not relevant for classification.

flammability (solid, gas): non-flammable

flammability limit - Upper (%)—: Value not relevant for classification. Flammability Limit - Lower (%)—: Value not relevant for classification. Value not relevant for classification. Value not relevant for classification. Value not relevant for classification.

density: approx. 0,96 g/cm3

solubility(ies)

solubility in Water: unsoluble in water solubility (other): no data available.

partition coefficient (n-

octanol/water):

autoignition Temperature:

autoignition Temperature: >250°C

decomposition Temperature:

kinematic viscosity: $1800 \pm 350 \text{ mPas}$

explosive properties: none oxidizing properties: none 9.2 other information none

SECTION 10:stability and reactivity

10.1 reactivity Stable under normal use conditions.

10.2 chemical stability Stable under normal use conditions.

10.3 possibility of hazardous

reactions

Avoid contact with strong acids, strong oxidizing agents.

10.4 conditions to avoid Storage at temperatures> 40 ° C

10.5 incompatible materials no data available.

10.6 hazardous decomposition

products

Carbon monoxide, Carbon dioxide, Unknown hydrocarbons

SECTION 11:toxicological information

11.1 information on likely routes of exposure

Acute toxicity

Oral No specific Data available.

product:

Dermal No specific Data available.

product:

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No specific Data available. Inhalation

product:

skin corrosion/irritation: No specific Data available.

product:

serious eve damage/eve irritation

product:

No specific Data available.

respiratory or skin sensitization: No specific Data available.

No specific effects or critical hazards known germ cell mutagenicity

product:

carcinogenicity No specific effects or critical hazards known

product:

reproductive toxicity No specific effects or critical hazards known

product:

specific target organ toxicity - single No specific effects or critical hazards known

exposure

product:

specific target organ toxicity -

repeated exposure

product:

aspiration hazard

product:

No specific effects or critical hazards known

No specific effects or critical hazards known

other adverse effects: no data available.

SECTION 12: Ecological information

12.1 Toxicity

No specific effects or critical hazards known Acute toxicity

product:

chronic toxicity product: No specific effects or critical hazards known

12.2 Persistence and Degradability

badly biodegradable Biodegradation

product:

12.3 Bioaccumulative potential

product: No specific effects or critical hazards known

12.4 mobility in soil

product: No specific effects or critical hazards known

12.5 results of PBT and vPvB No specific effects or critical hazards known

assessment:

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12.6 other adverse effects

No specific effects or critical hazards known

water hazard class (WGK):

SECTION 13: disposal considerations

13.1 waste treatment methods

general information: The generation of waste should be avoided or minimized

wherever possible. Empty containers or liners may retain

some product residues.

disposal methods: This material and its container must be disposed of in a safe

manner (Waste Directive 2008/98 / EC, and national and regional regulations). A licensed waste disposal company should dispose of residues and non-recyclable products.

Disposal of this product, solutions and any by-products should

at all times be carried out in compliance with the

environmental protection requirements, waste disposal legislation, and the requirements of local authorities.

Abfallrichtlinie 2008/98/EG (Germany)

SECTION 14: transport information

ADR/RID

14.1 UN number:

14.2 UN proper

shipping name:

14.3 transport hazard class(es) non-dangerous goods

class label(s)

hazard no. (ADR):

tunnel restriction code:

14.4 packing group:

14.5 environmental hazards:

14.6 special precautions for user:

ADN

14.1 UN number:

14.2 UN proper

shipping name:

14.3 transport hazard class(es) non-dangerous goods

class

14.4 packing group:

14.5 environmental hazards:

14.6 special precautions for user:

IMDG

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14.1 UN number: 14.2 UN proper

shipping name:

14.3 transport hazard class(es) non-dangerous goods

class

14.4 packing group:

14.5 environmental hazards: 14.6 special precautions for user:

IATA

14.1 UN number: 14.2 UN proper shipping name:

14.3 transport hazard class(es)

non-dangerous goods

class

14.4 packing group:

14.5 environmental hazards: 14.6 special precautions for user:

SECTION 15: regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture:

EU Regulations FDA 21 CFR 175.105

Regulation (EC) No. 2037/2000 none

Substances that deplete the ozone

layer:

Regulation (EC) No. 850/2004 on

persistent organic pollutants:

none

BfR-recommendation XIV national regulations

water hazard class (WGK):

15.2 chemical safety assessment: No Chemical Safety Assessment has been carried out.

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SECTION	16.	other	intori	mation

revision Information: Vertical lines in the margin indicate an amendment.

wording of the H-statements

in section 2 and 3

other information: The classification is in line with current EC lists. It is expanded, however, by

information from technical literature and by information furnished by supplier companies. The classification results from the Conventional

Method mentioned in regulation EU 1272/2008 (CLP).

revision date: 18.07.2018

correcting formatting error in chapter 6.4

disclaimer: The data contained in this safety data sheet are based on our current

knowledge and experience and are given to the best of our knowledge and belief. It characterizes the product only with regard to safety requirements

for handling, transport and disposal. The data do not describe the product's properties (tech. product specification). Neither should any agreed property nor the suitability of the product for any specific technical application be deduced from the data contained in this safety data sheet. Modifications on this document are not allowed. The data are not

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